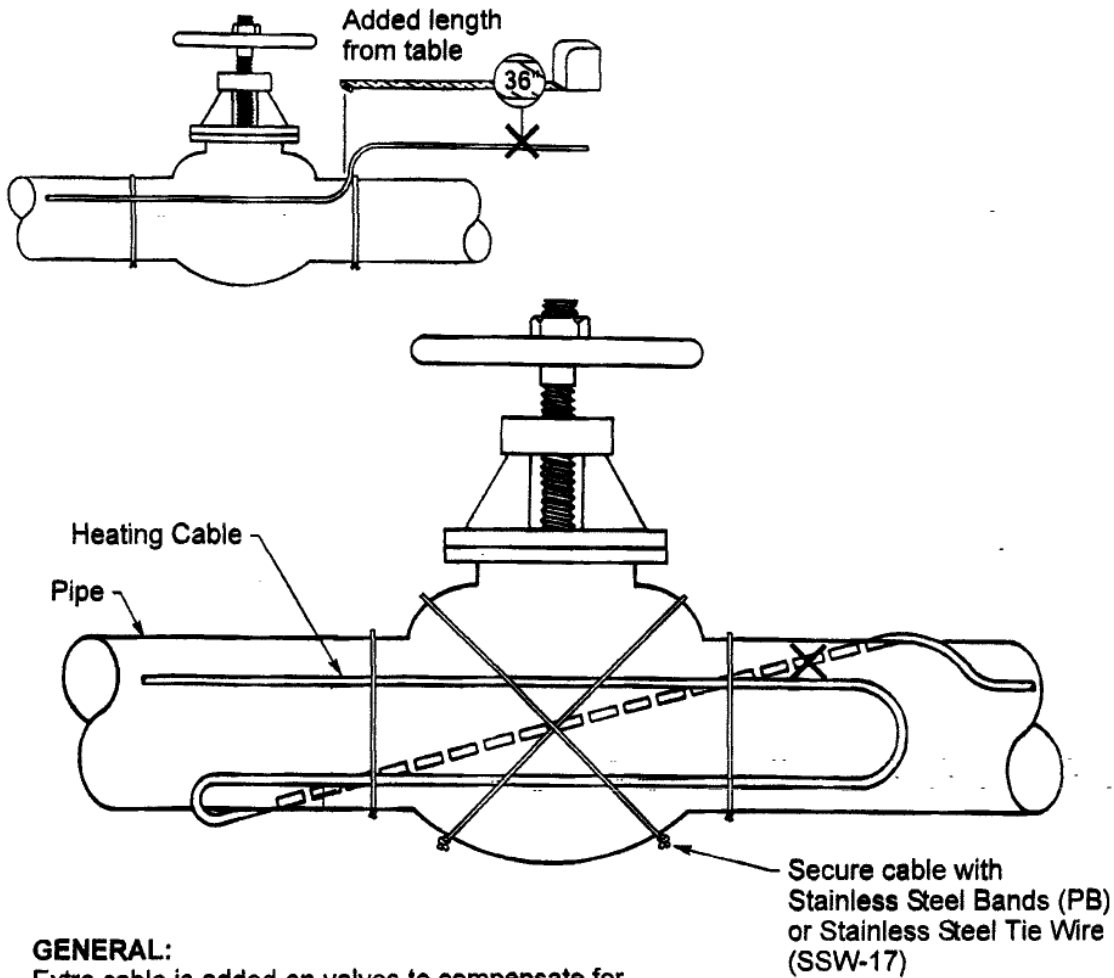


ARCTIC TRACE ®



GENERAL:

Extra cable is added on valves to compensate for greater heat loss. The amount of cable applied is equal to the flange to flange distance plus the value shown in the table below.

Cable Adders for Flanges & Valves

| Pipe Size | 1/2" | 3/4" | 1" | 1 1/2" | 2" | 3" | 4" | 5" | 6" | 8" | 10" | 12" | 14" | 16" | 18" | 20" | 24" |
|-----------|------|------|----|--------|------|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|
| Adder | 1' | 1.5' | 2' | 2' | 2.5' | 3' | 3' | 4' | 4' | 6' | 8' | 9' | 9' | 9' | 12' | 12' | 12' |

NOTE:

When multiple traces are used, distribute the adder length equally between traces. Typically 6" to 10" pipes are double traced and larger pipes are triple traced.

| | | |
|------------------------------|-----|------|
| WELDED & SCREWED VALVE ADDER | | |
| | | |
| INSTALLATION DETAIL | | |
| DRAWING: | SH. | REV. |
| | 1 | 0 |

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